1.200 To 3.100mm Compacting PCD Drawing Dies For Ferrous And Non **Ferrous Wires**

ME&WE DIAMOND GRINDING WHEE

Basic Information

• Place of Origin:

ME & WE

- Model Number:
- Minimum Order Quantity: 1 Piece
- Price: Negotiable

ME & WE

mwpcdtools.com

• Packaging Details:

• Payment Terms:

- Delivery Time:
 - T/T, L/C, Western Union

5-10 work days

Carton, Box

China D6 - D36

• Supply Ability: 200 pieces per day



ME&WE PDC DRILL BIT

Product Specification

- PCD Drawing Dies:
- Material:
- Surface Treatment:
- Application:
- Mold Life:
- Transport:
- Highlight:

- Ferrous And Non Ferrous Wires

- PCD Core
- Polishing
- Wire Drawing Industry
- 1-2 Years
- By Air
- 1.200mm PCD Drawing Dies, 3.100mm PCD Drawing Dies, compacting dies For Ferrous

PCD Wire Drawing Dies for Ferrous and Non Ferrous Wires

1. Description:

PCD Wire Drawing Die is a normal wire tool made by PCD core. When pass through a group of PCD dies, the wire gradually deforms then becomes thiner and thiner, finally comes to target size. PCD Wire Drawing Die has the longest die life of all materials, which can provide the highest production efficiency and reduce downtime.

2. Specifications:

	1		
inches	mm	ADDMA	Maximum Diameter
0.0039-0.0157	0.100-0.400	D6	0.4
0.0079-0.0315	0.200-0.800	D12	0.8
0.0079-0.0394	0.200-1.000	D12	1.0
0.0197-0.0591	0.500-1.500	D15	1.5
0.0197-0.0591	0.500-1.500	D15	1.5
0.0315-0.0787	0.800-2.000	D18	2.0
0.0315-0.0787	0.800-2.000	D18	2.0
0.0472-0.1181	1.200-3.100	D21	3.1
0.0472-0.1181	1.200-3.100	D21	3.1
0.0591-0.1732	1.500-4.400	D24	4.4
0.0591-0.1732	2.000-4.400	D24	4.4
0.1299-0.2126	3.300-5.400	D27	5.4
0.1299-0.2183	3.300-5.800	D27	5.8
0.2008-0.2992	5.100-7.600	D30	7.6
0.3150-0.4331	8.000-11.000	D33	11.0
0.3150-0.4409	8.000-11.200	D30	11.2
0.3150-0.4724	8.000-12.000	D33	12.0
0.3150-0.4921	8.000-12.500	D33	12.5
0.3150-0.5000	8.000-12.700	D36	12.7

Note: The above hole sizes are recommended for soft wire. In case of hard wire drawing, the maximum hole size should not exceed 65% of them.

3. Application:

Copper, aluminum, gold, silver, nickel, chrome, molybdenum, wolfram, steel cord, electric wire & cable, gas shield welding wire, flux-cored wire, automobile wire, pipe line, construction wire, rigging wire, optical fiber and so on.

4. Advantage:

The wire drawing die is a very important and consumable product used by various metal wire manufacturers to draw wires. Wire drawing dies have a wide range of uses, such as: high-precision wires used in electronic devices, radars, televisions, instruments and aerospace, as well as commonly used tungsten wires, molybdenum wires, stainless steel wires, wire and cable wires and various alloy wires.



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