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DIAMOND GRINDING WHEEL
Super Wear-Resistance



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PDC DRILL BIT
Longer Drilling Footage



D6 To D36 Diamond Drawing Dies PCD Polycrystalline Diamond Dies 12.7mm

Our Product Introduction

Basic Information

- Place of Origin: China
- Model Number: D6 - D36
- Minimum Order Quantity: 1 Piece
- Price: Negotiable
- Packaging Details: Carton, Box
- Delivery Time: 5-10 work days
- Payment Terms: T/T, L/C, Western Union
- Supply Ability: 200 pieces per day



Product Specification

- Diamond Drawing Dies: D6-D36 Polycrystalline Diamond Dies
- Material: PCD Core
- Surface Treatment: Polishing
- Application: Wire Drawing Industry
- Mold Life: 1-2 Years
- Transport: By Air
- Highlight: **D6 Diamond Drawing Dies,
D36 Diamond Drawing Dies,
Polycrystalline Diamond Dies 12.7mm**

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Product Description

D6-D36 Polycrystalline Diamond Dies, Diamond Drawing Dies, PCD Dies

1. Description:

We manufacture Polycrystalline diamond dies with different kinds of PCD blanks.

PCD blanks are available in 2 types - Self supported and Tungsten ring supported. Also different grain sizes of 3, 5, 10, 25 & 50 microns are available. Thermally stable PCD blanks are mounted upto a temperature of 1200°C and these blanks are well suited for hot wire drawing applications.

2. Specifications:

inches	mm	ADDMA	Maximum Diameter
0.0039-0.0157	0.100-0.400	D6	0.4
0.0079-0.0315	0.200-0.800	D12	0.8
0.0079-0.0394	0.200-1.000	D12	1.0
0.0197-0.0591	0.500-1.500	D15	1.5
0.0197-0.0591	0.500-1.500	D15	1.5
0.0315-0.0787	0.800-2.000	D18	2.0
0.0315-0.0787	0.800-2.000	D18	2.0
0.0472-0.1181	1.200-3.100	D21	3.1
0.0472-0.1181	1.200-3.100	D21	3.1
0.0591-0.1732	1.500-4.400	D24	4.4
0.0591-0.1732	2.000-4.400	D24	4.4
0.1299-0.2126	3.300-5.400	D27	5.4
0.1299-0.2183	3.300-5.800	D27	5.8
0.2008-0.2992	5.100-7.600	D30	7.6
0.3150-0.4331	8.000-11.000	D33	11.0
0.3150-0.4409	8.000-11.200	D30	11.2
0.3150-0.4724	8.000-12.000	D33	12.0
0.3150-0.4921	8.000-12.500	D33	12.5
0.3150-0.5000	8.000-12.700	D36	12.7

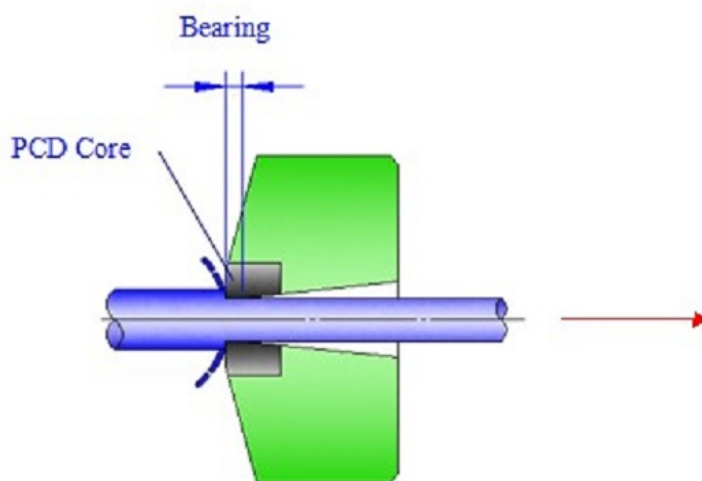
Note: The above hole sizes are recommended for soft wire. In case of hard wire drawing, the maximum hole size should not exceed 65% of them.

3. Application:

Our PCD Dies are widely accepted by different wire drawing: Wet and Dry. Stainless steel, Medical, Low and High Carbon Steel, Welding wire, Copper & Aluminium conductors, Magnet, EDM Tungsten, Molybdenum, Coated and alloy wires etc.

4. Advantage:

Right selection of PCD blank and profile ensures perfect compacting of conductors, good surface and long life.



PCD Shaving Die Model



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